AUTOPOWER

CORE RETURNS TO VENDOR & "DIRTY" CORE PHYSICAL INVENTORY How-To Workbook



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Overview

About This Guide: The purpose of this guide is to explain how the Core Returns to Supplier Software Module functions and how it affects the General Ledger. This guide will answer processing questions about every phase of the AutoPower "Dirty" Core Returns to Vendor System and its menu options. Additionally, Chapter 2 of this guide will explain in detail how to conduct a "Dirty" Core Physical Inventory Count.

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Contents

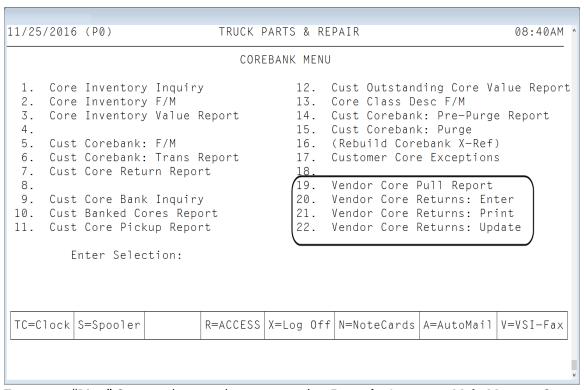
Chapter 1 – Processing Vendor "Dirty" Core Returns	4
Introduction	4
Section 1.1 - Vendor Core Pull Report	6
Section 1.2 - Vendor Core Pull – Report	8
Section 1.3 - Vendor Core Returns – Entry	9
Section 1.4 - Vendor Core Return Packing List	12
Section 1.5 - Vendor Core Returns – Packing List Document	14
Section 1.6 - Vendor Core Returns - Update (mandatory)	15
Section 1.7 - "Dirty" Core Return to Supplier Postings to G/L Example	17
Section 1.8 - Receipt of Supplier's Credit for Returned Cores with no discrepancies	19
Section 1.9 - Receipt of Supplier's Credit for Returned Cores with discrepancies	21
Chapter 2 – "Dirty" Core Physical Inventory Menu	23
Introduction	23
Section 2.1 – "Dirty" Core Physical Inventory Menu	25
Section 2.2 – "Dirty" Core Inventory Take Sheets	27
Section 2.3 – "Dirty" Core Take Sheets REPORT	29
Section 2.4 – Reset Inventory QOH Prior to Count Entry	30
Section 2.5 – Enter Physical Counts	32
Section 2.6 – "Dirty" Core Physical Count Exception Report	37
Section 2.7 - "Dirty" Core Inventory Exception LIST	39
Section 2.8 – "Dirty" Core Physical Count Variance Report	40
Section 2.9 - "Dirty" Core Inventory Count Variance REPORT	42
Section 2.10 - "Dirty" Core Inventory Count Variance Report 'Totals Only'	43
Section 2.11 - Post Counts to Inventory	44
Section 2.12 – Core Inventory Value Report	46
Section 2.13 - "Dirty" Core Inventory Value REPORT	48
Section 2.14 –"Dirty" Core Physical Inventory Count G/L Posting Example	49
Chapter 3 – "Dirty" Core Inventory File Maintenance	50
Introduction	50
Section 3.1 –"Dirty" Core Inventory Inquiry	52
Section 3.2 –"Dirty" Core Inventory F/M	53
Section 3.3 - "Dirty" Core Inventory Value Report	56
Section 3.3 - "Dirty" Core Inventory Value Report	57

CHAPTER 1 – PROCESSING VENDOR "DIRTY" CORE RETURNS

Introduction

In Chapter 1 we will be discussing how to process the return of the "Dirty" Cores inventory to the vendor for credits. Returning "Dirty" Cores to the vendor is not a trivial process. When the Core Returns to Vendors process is not well managed, it can delay you receiving the credits due from the vendors for "Dirty" Cores affecting your bottom-line. There is value in the "Dirty" Cores sitting on the warehouse floor or bins that are waiting to be returned to the vendor.

Using the AutoPower "Dirty" Core Returns to Vendor module can streamline this process of getting the "Dirty" Cores back to the vendor and you receiving the credit memos from the vendor quickly.



To process "Dirty" Cores and return them to a vendor: From the Inventory Main Menu--> Core Bank Menu --> Options 19, 20, 21, & 22

The manual will talk about the G/L postings in relation to the value of the "Dirty" Cores returned to the vendor using the programs discussed in this chapter. Throughout this chapter references to the General Ledger will be made (GL#).

To ensure that your postings are correct and can be verified appropriately we require that the following G/L accounts are setup in your General Ledger Chart of Accounts.

Below is an example of suggested Chart of Accounts with Descriptions in relation to returning "Dirty" Cores to a vendor. All other accounts are not included such as freight, sales tax etc.

Balance Sheet Accounts

<u>Assets</u>

- Parts Inventory (new parts on the shelf)
- Core Inventory (Core portion of the new parts on the shelf)
- o "Dirty" Core Inventory
- o "Dirty" Cores Returned to Vendor, Not Reimbursed
- Adjustment to "Dirty" Cores Returned to Supplier

Liability

Accounts Payable

Income Statement Accounts

<u>Sales</u>

- o Part Sales
- Core Sales

Cost of Sales

- o Part Cost of Sales
- Core Cost of Sales
- o "Dirty" Core Inventory Adjustment Cost Change

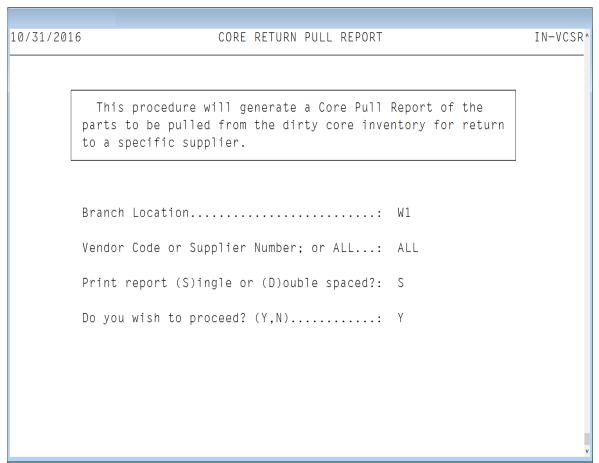
Other Income:

Vendor Reimbursements (Gain/Loss)

SECTION 1.1 - VENDOR CORE PULL REPORT

To begin the process of returning the "Dirty" Cores to the appropriate vendor, you must produce the Vendor Core Return Pull Report.

This program will print a Core Pull Report of the parts to be pulled from the "Dirty" Core inventory for return to a specific vendor. This report will show cores purchased from this supplier that are now eligible for return. This report should be reasonably in agreement with what the Vendor states is returnable.



To access the Vendor Core Pull Report, from the Inventory Main Menu--> Core Bank Menu --> Vendor Core Pull Report.

> Branch Location (W1, W2...)

Type in the Branch Location number

Vendor Code or Supplier No or ALL

Type in the vendor code or supplier number. This will identify those cores to be selected for gathering up to be returned. If **ALL** is entered, then all of the "Dirty" Cores will be selected for the report.

Print Report (S) ingle or (D) ouble spaced?

S - will print the report in a single-spaced format.

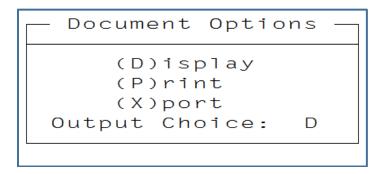
D - will produce the report in a double-spaced format. Double spacing will aid you in writing notes on the report for editing purposes or to include part number and quantity to be returned that did not appear on the report.

> Do you wish to proceed? Y/N

Y - will print report

N - will you will return to the Core Bank Menu

The Vendor Core Pull Report will sort in supplier number and part number sequence. The option to **Display, Print,** or **Xport** will be available.



- **D**isplay Displays report to screen immediately.
- **P**rint Will print report to User Default Printer
- **X**port Exports this report to your PC. To export the returnable cores, chose the X option.

Document Export Path & File Name Export to my (P)C or my (S)erver: **P** Path & Filename: **C:\TEMP\MYREPORT.XLS**

Enter Path & File name (ex: C:\TEMP\MYREPORT.XLS); or, to select Path: File

Section 1.2 - Vendor Core Pull — Report

31 (Oct 2016		CORE	RETURN PULL REPORT - 1	LOCATION =	= W1		PAGE:	1
						OTY			OTY
LOC	SUPPLIER	VND	PART NUMBER	DESCRIPTION	DATE	PURCH	CORE COST	EXTEND-COST	AVAII
W1	GPN	GPN	RK6204707Q	TUFFLINE Q PLUS 4707	10/22/14	4	24.00	96.00	2
w1	GPN	GPN	RK6304707Q	ROCKWELL EXT SERVICE	04/11/16	4	24.00	96.00	2
w1	GPN	GPN	RK6304709E2	EATON EXT SVC 2ND GE	05/13/15	8	32.00	256.00	1
W1				EATON EXT SVC 2ND GE			32.00	64.00	2
W1	GPN	GPN	RKD20004515Q	DON 20K ROCKWELL 7	10/25/12	16	22.00	352.00	5
W1				DON 20K ROCKWELL Q P			24.00	96.00	1
W1	GPN	GPN	RKD23001308P	PIN STYLE 15 X 4	02/12/14	2	32.00	64.00	1
W1	GPN	GPN	RKD23004515Q	QUICK CHANGE 16 1/2	02/07/14	54	24.00	1,296.00	10
W1				MERITOR EXT SVC 16 1		4	24.00	96.00	1
W1	GPN	GPN	RKEN4710Q	6008SHOE KIT MERITOR	03/31/14	3	36.00	108.00	1
W1	GPN	GPN	RKEN4710Q	6008SHOE KIT MERITOR	10/20/14	2	36.00	72.00	1
W1	GPN			6008SHOE KIT MERITOR		4	36.00	144.00	1
W1	GPN	GPN	RKEN4720QM	6008SHOE KIT MERITOR	11/01/13	5	48.00	240.00	1
W1	GPN			685SHOE KIT QUICK CH		1	24.00	24.00	1
W1	GPN	GPN	RKEX4715Q	685SHOE KIT MERITOR	02/20/14	1	28.00	28.00	1
W1	GPN	GPN	RKSDA4514QM	6098SHOE KIT QUICK C	09/16/13	4	32.00	128.00	2
W1	GPN			6098SHOE KIT QUICK C			24.00	168.00	2
W1	GPN	GPN	RKSDA4515Q	6098SHOE KIT QUICK C	11/01/13	7	24.00	168.00	2
W1				6098SHOE KIT MERITOR			24.00	264.00	2
	***					143		3,544.00	 49

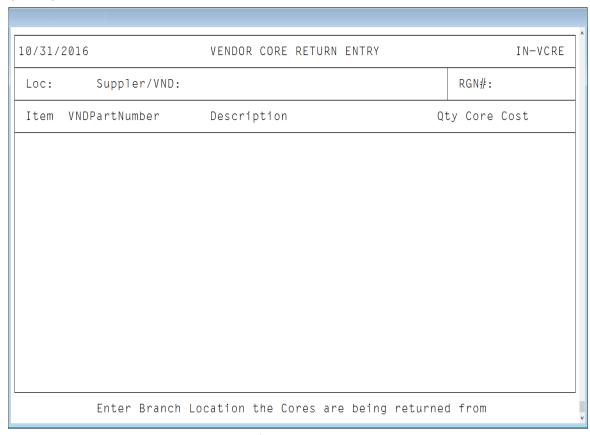
The Report Generated includes the **Supplier, Vendor, Part Number, Description, Date of Purchase, Quantity Purchased, Core Cost, Extended Cost** and **Quantity Available** to return to Supplier.

When a part is received from the supplier via the PO Receiving Module, with a core the system automatically keeps track of the core purchased and how many where received.

- Purchase Date Is updated via the Purchase Order Receiving Module.
- Quantity Purchased is updated via the Purchase Order Receiving Module, (how many received)
- Core Cost and Extended Cost is updated via the Purchase Order Receiving Module.
- Quantity Available is updated via Order Entry Core Returns (order entry options E & C), when the customer returns or exchanges the core. This Quantity is the "Dirty" Core available in inventory to return to the supplier.

Section 1.3 - Vendor Core Returns — Entry

This program will allow you to create or edit a core return to a specified supplier. When you enter the branch location along with the supplier code you may then enter the part number and quantity to be returned.



To access the Vendor Core Returns Entry, from the **Inventory Main Menu--> Core Bank Menu --> Vendor Core Returns Entry.**

> Location (W1, W2...)

Type in the Branch Location where the cores are being returned from

Supplier/VND

Type the Supplier Number or the Vendor Code that you need updated. The system will display the name of the supplier or vendor and it will respond with a question.

Is this Supplier Correct? (Y, N)

 ${\bf Y}$ - will move you to the RGN# field. ${\bf N}$ - will return you to the Supplier/VND field.

NOTE: If you use the supplier code from the <u>Vendor Core Pull Return Report</u>, the list of items will automatically display on the screen with the quantities available to return. The operator will only need to key the actual quantities being returned as indicated on the **Vendor Core Pull Report**.

➤ RGN#

Type the Returned Goods Number (RGN#) provided by the Supplier, N for Next available number or (?) to edit an existing /RGN# that has not been updated.

Typing the letter **N** for next available RGN# will automatically fill in a computer generated RGN#.

Typing in the **RGN#** representing the core return to edit, or typing the ? for a listing of existing RGN# available to edit, will give the following results and options.

0/31/	2016	VENDOR CORE RETURN ENTRY		IN-VCRE
_0C:	W1 Suppler/VND: G	PN - GLOBAL PARTS NETWORK	F	RGN#: 220
Item	VNDPartNumber	Description	Qty	Core Cost
1.	GPNRKD20001308Q	QUICK CHANGE 15 X 4	2	15.00
2.	GPNRKD20004515Q	DON 20K ROCKWELL 7	2	15.00
3.	GPNRKD20004707Q	DON 20K ROCKWELL Q PLUS 7	1	10.00
4.	GPNRKD23001308P	PIN STYLE 15 X 4	2	10.00
5.	GPNRKD23004515Q	QUICK CHANGE 16 1/2 X 7	1	10.00
6.	GPNRKD23004709E2	EATON EXT SVC 2ND GEN 16 1/2 X	1	10.00
7.	GPNRKEN4710Q	6008SHOE KIT MERITOR EXT SVC 1	1	10.00
8.	GPNRKEN4720QM	6008SHOE KIT MERITOR EXT SVC 1	1	12.00
9.	GPNRKENP4702Q	6008SHOE KIT MERITOR EXT SVC 1	1	15.00
10.	GPNRKEX4715Q	685SHOE KIT MERITOR EXT SVC 16	1	25.00
11.	GPNRKSDA4514QM	6098SHOE KIT QUICK CHANGE MACK	1	3.00
12.	GPNRKSDA4515Q	6098SHOE KIT QUICK CHANGE 16 1	2	10.00
13.	GPNRKSDA4707Q	6098SHOE KIT MERITOR EXT SVC 1	2	13.00
14.	GPNRKSDA4709E2	6098SHOE KIT EATON EXT SVC 2ND	2	12.00
15.	GPNRS6234692DFC2	LOW BOY BRAKE SHOE	4	25.00

OPTIONS: (S)tart (F)orward (B)ackward (M)odify (E)xit:

- Start to take you to beginning of item no. 1 page 1.
- Forward to advance to next page
- **B**ackward to display the previous page.
- Modify To Modify an unposted RGN'#s Qty Or Core Cost Fields. When modifying the Return and you get to the last item number on the list. You will be prompted the following:
- Exit Exit the RGN# and return to the Core Bank menu.

When finished entering the "Dirty" Cores to be returned, the system will prompt the operator to accept the transaction with the following question:

Correct? (Y)es, (D)elete, (E)xit, (A)dd)

- Y YES Save changes and continue with RGN# procedures.
- **D** DELETE by typing the word **DELETE**, the RGN# will be deleted and not updated to the "Dirty" Core file.
- **E** Exit and not Save data changes.
- A Add additional parts to the RGN# and proceed to enter a part not found on the original Pull Report. The cursor will shift to the following fields.

Part Number

Type in a valid part number and the system responds with description of the part and the core cost.

Type in the number of cores that are being returned.

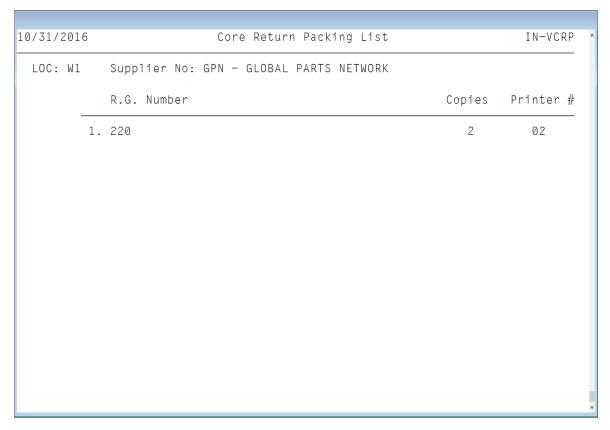
Core Cost

The system will display the core cost assigned to the core of the part keyed. Press the enter key to accept the core cost or type in the correct core cost.

	2012			
0/31/	2016	VENDOR CORE RETURN ENTRY		IN-VCRE
Loc:	W1 Suppler/VND: 0	GPN - GLOBAL PARTS NETWORK	RGN#	: 220
Item	VNDPartNumber	Description	Qty Core	e Cost
	GPNRSEX4471C		3 :	188.00
17.	GPNRSEX4661DXPQ	685DEXTER PQ 12 1/4 X 5	0	24.00
		t? (Y)es, (D)elete, (E)xit, (A)		

SECTION 1.4 - VENDOR CORE RETURN PACKING LIST

This procedure will allow you to Print Core Return Packing Lists for a specified vendor.



To access the Vendor Core Returns Packlist, from the Inventory Main Menu--> Core Bank Menu --> Print Core Return Packing Lists.

> Location (W1, W2...)

Type in the Branch Location

> Supplier No

Type the supplier number that you need to update. The system responds with the name of the supplier.

> R.G. Number

The system prompts you for a valid returned goods number for this supplier, each time an RGN# is entered the system will prompt you for number of Copies and default to your login assigned printer. The printer number can be changed if needed.

Warning:

If an incorrect RG Number has been entered, the system responds with "### Is Not a Valid Return Goods#; Re-Enter"

Copies

The system defaults to 2 printed copies. To override, type the number of printed copies you prefer. Then enter the printer # you prefer. Typically, the printer # will default to the printer your login is associated with.

When you are finished entering RGN#'s just press enter one last time and the system will immediately print the Packing Lists.

Section 1.5 - Vendor Core Returns — Packing List Document.

	C O I			ACKING L			
	JED TO: GPN		FRO		REPAIR (W1)		
Acco	ount No: 123TP	 R					
	ne 407-5						
Do+	Return Date: 11-29-2016						
Reti	ırn Date: 11-2						

	o BY:	***** * OUR	R RGN NUMBI	**************************************			
) BY:	***** * OUR *****	R RGN NUMBI	ER: 220 *	.=======		
	BY:	***** * OUR ***** 	R RGN NUMBI	ER: 220 * *************	CORE	EXTENDED	
	PART NUMBER	***** * OUR ***** 	R RGN NUMBI	ER: 220 * ********	CORE		
OK'I	PART NUMBER	****** * OUR ****** QTY RETURNED	R RGN NUMBI ************************************	ER: 220 * ********** DESCRIPTION	CORE PRICE	EXTENDED PRICE	
OK'I	PART NUMBER ====================================	****** * OUR ****** QTY RETURNED	R RGN NUMBI ******** UNIT OF MEASURE EA	ER: 220 * ********** DESCRIPTION BRAKE CORE	CORE PRICE 	EXTENDED PRICE	
OK'I	PART NUMBER ====================================	****** * OUR ****** QTY RETURNED 5 4	R RGN NUMBI	ER: 220 * ********* DESCRIPTION BRAKE CORE BRAKE CORE	CORE PRICE 12.00 14.00	EXTENDED PRICE 60.00 56.00	
DK'I	PART NUMBER	****** * OUR ****** QTY RETURNED 5 4 119	R RGN NUMBI ************************************	ER: 220 * ********* DESCRIPTION BRAKE CORE BRAKE CORE BRAKE CORE BRAKE CORE	CORE PRICE 	EXTENDED PRICE 	
DK'I	PART NUMBER ====================================	****** * OUR ****** QTY RETURNED 5 4 119	R RGN NUMBI ************************************	ER: 220 * ********* DESCRIPTION BRAKE CORE BRAKE CORE	CORE PRICE 	EXTENDED PRICE 	

The Core Return Packing List prints the following information

- Issued to this field is populated with information from the Vendor F/M.
- Issued from is the branch location address that is returning the cores.
- Account Number Your factory Account number that is in the Vendor F/M
- Return Date Date the "Dirty" Cores are returned.
- Part Number "Dirty" Core Part Numbers
- Quantity Returned Quantity that is being returned.
- Unit of Measure Unit of Measure of the part. Information is found in the Inventory
- F/M Description Description of the part. Information is found in the Inventory F/M.
- Core Cost Core cost of the part.
- Extended Cost A calculation of the Qty being returned multiplied by the Core Cost.
- Total Pieces Total items being returned to Vendor.
- Total Return Value The sum total of the Extended Core Cost.

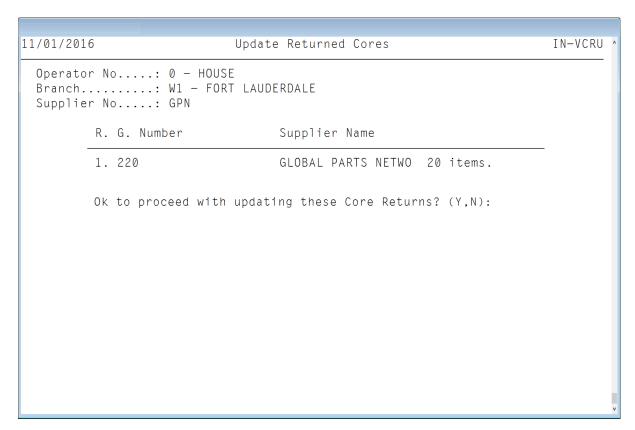
Section 1.6 - Vendor Core Returns - Update (Mandatory)

This program updates the core returns for each vendor that you entered in the Enter Vendor Core Returns procedure.

NOTE:

Prior to Updating a Vendor Core Return, it is important to make sure that you have entered and printed a pack slip for the core returns prior to processing this update.

This final step is performed to update the G/L and also reduce the "Dirty" Core quantity on hand in the "Dirty" Core inventory file. The "Dirty" Core inventory is updated immediately while the G/L is updated during tonight's EOD.



To access the Vendor Core Returns Update, from the Inventory Main Menu--> Core Bank Menu --> Vendor Core Returns Update

Operator No:

Type in your Operator Number

> Location (W1, W2...)

Type in the Branch Location.

Supplier No

Type the supplier number that you need to update. The system responds with the name of the supplier and the total items that are being returned.

R.G. Number

Enter a valid returned goods numbers for this branch and this supplier.

Warning:

If an incorrect RG Number has been entered, the system responds with "### Is Not a Valid Return Goods#; Re-Enter".

When finished entering RGN#'s the user presses enter and proceeds to update the core returns by answering the final question.

→ Ok to proceed with updating these Core Returns? (Y, N):

Y – Yes, will update file and reduce the "Dirty" Core quantity.

N – No, will take you back to the Core Bank Menu.

The Next Section Explains in detail how these steps affect the G/L postings in relation to the value of the "Dirty" Cores returned to the vendor. Postings of this type (Vendor Core Returns) will have a G/L transaction source code of VCR.

Section 1.7 - "DIRTY" CORE RETURN TO SUPPLIER POSTINGS TO G/L EXAMPLE

Please Note: The Chart of Accounts Used in These Examples Are Examples Only. Please Refer to Your "own" Business Chart of Accounts.

The next business day, you can view in the General Ledger Inquiry and you will see postings made with a **G/L** transaction <u>source code</u> of <u>VCR</u>. You will see a **debit amount** in the G/L account for <u>"Dirty" Cores Returned to Supplier, not reimbursed yet</u> and a <u>credit amount</u> in the G/L account for <u>"Dirty" Core Inventory</u> return.

For the purpose of this illustration, we will assume 60 "dirty" cores of GPN4707Q are to be returned to the supplier. The cost of each of these cores is 9.00. Therefore, the total cost of the cores being returned is 540.00. The transaction flow will be as follows.

		Debit	Credit
Description	GL Account#	Amount	Amount
Part Sales	4000		
Part Cost of Sales	5000		
Parts Inventory	1300		
Core Sales	4010		
Core Cost of Sales	5010		
Core Inventory	1305		
"Dirty" Core Inventory	1310		540.00
Overstock Parts + Cores Value Returned to the Supplier	1320		
Warranty Parts Returned from Customer	4020		
Warranty Core Returned from Customer	4030		
Warranty Parts Inventory from Customer	1330		
Warranty Core Inventory from Customer	1340		
Warranty Parts + Core Value Returned to Supplier	1350		
Warranty Credit from Supplier	1000		
"Dirty" Cores Returned to Supplier, not reimbursed yet	1325	540.00	
Core Credit from Supplier	1000		
Overstock Parts & Core Value Returned to Supplier	1305		
Overstock Credit from Supplier	1000		
A/R	1200		
A/P	2200		
Rebuild Finished Goods Inventory	1360		
General Wages	6500		
Shop Labor used on WO	6520		
Balanced G/L Net Total		540.00	540.00

Postings related to the "Dirty" Core Return to Supplier are based on having the proper G/L accounts setup and the completed procedures for returning "Dirty" Cores to a supplier.

The cost value of the cores is moved from the: <u>"Dirty" Core Inventory</u> GL Account to the GL account <u>"Dirty" Cores Returned to Supplier, not Reimbursed yet</u>. This value will remain in this GL account until the Supplier submits the credit for those returned cores to be discussed in the next section.

SECTION 1.8 - RECEIPT OF SUPPLIER'S CREDIT FOR RETURNED CORES <u>WITH NO</u> DISCREPANCIES.

This section explains the G/L Distribution flow of the credit memo received and processed in A/P via Invoice Entry with no discrepancies. Prior to entering the credit into the system, you should review the Vendor Core Return Packing List to verify the expected credit amount. The credit amount should be the same as the total expected on your packing list.

Using the previous example on a return of 60 "Dirty" Cores with a total cost of 540.00. We have received the credit memo from the supplier and it shows that the supplier has agreed to give us full credit for 60 cores at 9.00 totaling 540.00.

A credit memo has been issued from the supplier to A/P. The supplier reimburses the full credit amount of 540.00. There are no discrepancies in this example and the supplier credited 100% of the returns.

		Debit Amount	Credit Amount
Description	GL Account#		
Part Sales	4000		
Part Cost of Sales	5000		
Parts Inventory	1300		
Core Sales	4010		
Core Cost of Sales	5010		
Core Inventory	1305		
"Dirty" Core Inventory	1310		
Overstock Parts + Cores Value Returned to	1320		
the Supplier			
Warranty Parts Returned from Customer	4020		
Warranty Core Returned from Customer	4030		
Warranty Parts Inventory from Customer	1330		
Warranty Core Inventory from Customer	1340		
Warranty Credit from Supplier	1000		
"Dirty" Cores Returned to Supplier, not	1325		540.00
reimbursed yet			
Adjustment to "Dirty" Cores Returned to	1325		
Supplier			
Core Credit from Supplier	1000		
Overstock Parts & Core Value Returned to	1305		
Supplier			
Overstock Credit from Supplier	1000		
A/R	1200		
A/P – Credit Memo entered	2200	540.00	
Rebuild Finished Goods Inventory	1360		
General Wages	6500		
Shop Labor used on WO	6520		
Vendor Reimbursements (Gain/Loss)	7000		
Balanced G/L Net Total		540.00	540.00

Programs related to this transaction: A/P Invoice Entry

The A/P clerk enters the invoice and distributes the credit memo to the <u>"Dirty" Cores Returned</u> to Supplier, not reimbursed yet G/L account number. This G/L account is increased by the value of the initial return of the "Dirty" Cores and reduced when the credit memo is received and posted via A/P.

Section 1.9 - Receipt of Supplier's Credit for Returned Cores with discrepancies.

When the credit memo is received from the supplier and there is a discrepancy, the invoice should be processed in A/P via Invoice Entry in the following manner. The supplier's credit memo is not the same as the expected credit amount that posted to the G/L account for <u>"Dirty"</u> <u>Core Inventory</u> of 540.00. The credit variance will need to be expensed to the G/L account for <u>Adjustment to "Dirty" Cores Returned to Supplier.</u>

Using the example from the previous section. A return of 60 "Dirty" Cores with a total cost of 540.00. We now have received the credit memo from the supplier and it shows that the supplier has agreed to give us credit for 55 cores at 9.00 totaling 495.00, instead of 60 cores. Leaving the difference of the 5 damaged cores. **We consider this a discrepancy.**

The 45.00 discrepancy should be accounted for in the G/L as a loss. How should we enter this type of a transaction?

This section explains the G/L Distribution flow of the posting transaction when a discrepancy from a supplier has taken place.

A credit memo has been issued from the supplier to A/P and the amount of the credit memo is for 495.00, a discrepancy of 45.00. Our Core Return Packing List total was 540.00. The supplier issued a credit for only 495.00.

		Debit Amount	Credit Amount
Description	GL Account#		
Part Sales	4000		
Part Cost of Sales	5000		
Parts Inventory	1300		
Core Sales	4010		
Core Cost of Sales	5010		
Core Inventory	1305		
"Dirty" Core Inventory	1310		
Overstock Parts + Cores Value Returned to	1320		
the Supplier			
Warranty Parts Returned from Customer	4020		
Warranty Core Returned from Customer	4030		
Warranty Parts Inventory from Customer	1330		
Warranty Core Inventory from Customer	1340		
Warranty Parts + Core Value Returned to	1350		
Supplier			
Warranty Credit from Supplier	1000		
"Dirty" Cores Returned to Supplier, not	1325		495.00
reimbursed yet			
Adjustment to "Dirty" Cores Returned to	1325		45.00
Supplier			
Core Credit from Supplier	1000		
Overstock Parts & Core Value Returned to	1305		
Supplier			
Overstock Credit from Supplier	1000		
A/R	1200		

		Debit Amount	Credit Amount
Description	GL Account#		
A/P – Credit Memo entered	2200	495.00	
Rebuild Finished Goods Inventory	1360		
General Wages	6500		
Shop Labor used on WO	6520		
Vendor Reimbursements (Gain/Loss)	7000	45.00	
Balanced G/L Net Total		540.00	540.00

Programs related to this transaction: A/P Invoice Entry.

The A/P clerk enters the credit memo from the supplier and distributes the credit memo to the "Dirty" Cores Returned to Supplier not reimbursed yet G/L account in the amount of 495.00. The 45.00 difference between the core cost value (540.00) returned to the supplier versus the credit the supplier issued represents a 45.00 loss in Core Inventory. This Loss is to be posted to Vendor Reimbursements (Gain/Loss) G/L account in the Other Income section of the Income Statement.

The <u>"Dirty" Cores Returned to Supplier not reimbursed yet</u> G/L account is increased by the initial return of the "Dirty" Cores, the difference is credited to <u>Vendor Reimbursement</u> <u>(Gain/Loss)</u> for a total distribution amount of 540.00.

CHAPTER 2 - "DIRTY" CORE PHYSICAL INVENTORY MENU

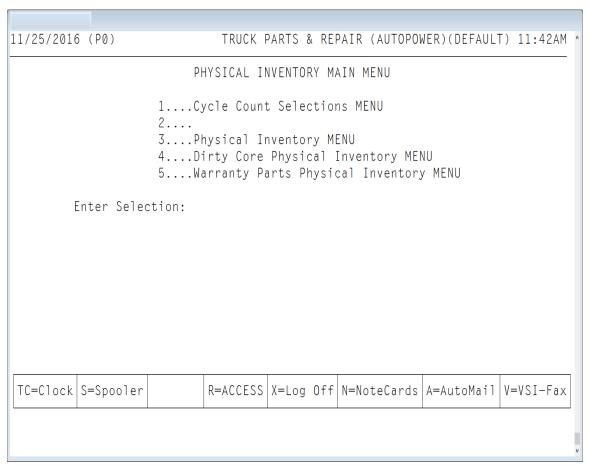
Introduction

Chapter 2 reviews the step-by-step procedures on how to conduct a physical count of the "Dirty" Core inventory using the "Dirty" Core Physical Inventory Module. We recommend that you perform a "Dirty" Core physical inventory count at least once a year.

IMPORTANT

Maintaining an accurate record of customer returned cores to be returned later to the vendor is important and assures the "Dirty" Core inventory value is up to date for both "Dirty" Core parts and accounting.

Returning "Dirty" Cores to a Vendor procedures were discussed in Chapter 1 of this manual.



To access the "Dirty" Core Physical Inventory Menu, from the Inventory Main Menu--> Physical Inventory Menu--> Physical Inventory "Dirty" Cores MENU.

This chapter will also talk about the G/L postings in relation to the "Dirty" Core Physical Inventory Counts. As in Chapter 1, throughout the chapter references to the General Ledger will be made (GL#).

To ensure that your postings are correct and can be verified appropriately we require that the following G/L accounts are setup in your General Ledger Chart of Accounts.

Below is an example of suggested Chart of Accounts and descriptions in relation to a Physical Inventory on "Dirty" Core parts. All other accounts are not included such as freight, sales tax etc....

Balance Sheet Accounts

Assets

- Parts Inventory (new parts on the shelf)
- o Core Inventory (Core portion of the new parts on the shelf)
- o "Dirty" Core Inventory
- o "Dirty" Cores Returned to Vendor, Not Reimbursed

Liability

Accounts Payable

Income Statement Accounts

<u>Sales</u>

- o Part Sales
- Core Sales

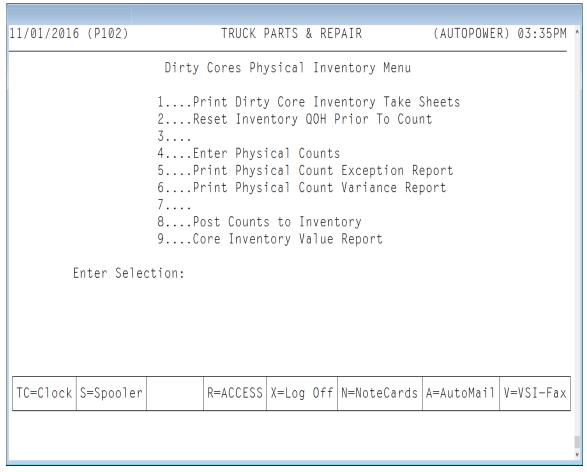
Cost of Sales

- o Part Cost of Sales
- Core Cost of Sales
- o "Dirty" Core Inventory Adjustment Cost Change
- o Adjustment to "Dirty" Cores Returned to Supplier

Other Income:

Vendor Reimbursements (Gain/Loss)

Section 2.1 – "Dirty" Core Physical Inventory Menu



To access the "Dirty" Core Physical Inventory Menu, from the Inventory Main Menu--> Physical Inventory Menu--> Physical Inventory "Dirty" Cores MENU.

Print "Dirty" Core Inventory Take Sheets: The Print "Dirty" Core Inventory Take Sheet will generate a report that lists "Dirty" Core Part Numbers by specific vendor or ALL vendors, to be counted. The quantities counted of these core part numbers are written on the take sheet, which will then be used to input those counts into the computer

Reset Inventory QOH Prior to Count: The Reset Inventory QOH Prior to Count will take the current QOH and copy it to a separate file on the system, which will then be used later to compare and produce the Physical Count Variance Report. Additionally, the current QOH will also be reset to five zeros' (00000).

Enter Physical Counts: The Enter Physical Counts enables you to enter the quantity of each "Dirty" Core that was counted. These are the quantities that were recorded on the Inventory Take Sheets.

Print Physical Count Exception Report: After entering the physical counts it is recommended to print the Exception Report. This report will print a listing of all "Dirty" Core Part Numbers that still have a QOH of five zeros' (00000). Parts that print on the

exception report are parts that were not counted, either missed when entering the counts, or there were none to be counted.

Physical Count Variance Report: This report compares the new QOH with the original QOH that was saved during the Reset Inventory process that was run. The variance report will show the discrepancies between the two values displaying both unit and dollar variance for each "Dirty" Core part number.

Post Counts to Inventory: This process allows the operator to update the new quantities entered. This procedure will generate postings to the General Ledger with a **G/L** transaction source code of **DCI**.

Core Inventory Value Report: This report will contain the final "Dirty" Core value after posting the new counts to your "Dirty" Core inventory. You can print the report for a specific vendor or **ALL vendors**

IMPORTANT COUNTING TIPS ON "DIRTY" CORES

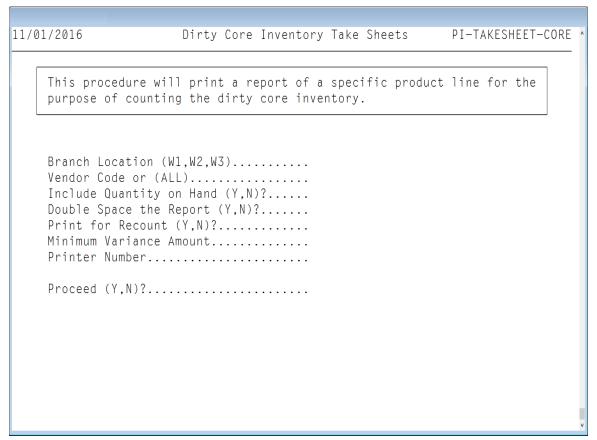
All "Dirty" Cores that <u>have not</u> been returned to its supplier for credit and are still on the warehouse floor, should be counted and included in the physical count of "Dirty" Cores.

Additionally, if a core return was started and <u>not updated</u> prior to the count and the returns have not left the warehouse, it is recommended that you cancel the core return and include these parts with the physical "Dirty" Core count you are about to conduct.

If "Dirty" Cores have been pulled and are on an RGN# to be returned to the vendor and they have been updated using the Vendor Core Returns Update and are still sitting in the warehouse: DO NOT COUNT these parts, they have already been reduced from the "Dirty" Core Inventory and updated to the G/L.

Section 2.2 – "Dirty" Core Inventory Take Sheets

The "Dirty" Core Inventory Take Sheet is a listing of "Dirty" Cores in the warehouse that are to be counted. The report provides a space for the inventory counter to write the quantity counted for each part. The quantity values written on these sheets will be used for entry of the physical count into the system.



To access Print "Dirty" Core Inventory Take sheets: From the Physical Inventory Menu --> Physical Inventory "Dirty" Cores menu --> select Print "Dirty" Core Inventory Take Sheets.

Field Descriptions:

Branch Location (W1, W2, W3):

Enter the branch location where the "Dirty" Core inventory is being counted. You should only do physical counts for one branch location at a time.

> Enter Vendor Code or (ALL):

Enter a 3-character vendor code if you are printing the take sheet for only one vendor. To print a take sheet for all vendors, enter **ALL**.

Include Quantity on Hand (Y, N)?

Enter a **Y** if you want to print the current Q-O-H values on the take sheets. Enter **N** if you do not want the Q-O-H values to print on the report.

Double Space the Report (Y, N)?

Enter **Y** if you would like the take sheets to be double-spaced. Enter **N** if you would want the print the take sheet in single space.

Print for Recount (Y, N)?

(The system will prompt you this question if 'Reset Inventory QOH Prior to Count' was reset and you are reprinting take sheets to recount missing or skipped parts. <u>Otherwise</u>, it skips this question.)

Enter $\underline{\mathbf{Y}}$ if you are printing the Take Sheets for the purpose of a recount. If this is the case, then only parts with a variance will be printed. If $\underline{\mathbf{N}}$ is entered at this prompt, you will proceed to the Printer Number prompt.

➢ Minimum Variance Amount:

This field requires a dollar amount in conjunction with the Print for Recount question and will only accept input if you are printing for recount. If you enter \$5.00 as the minimum variance amount, only parts with a variance greater than \$5.00 will print on the recount take sheets.

> Printer Number:

The system will default to your assigned printer number. A selection box will display the available printer numbers where you would like the take sheets to print.

Correct (Y/N):

If you are ready to print the Take Sheets, enter a $\underline{\mathbf{Y}}$. If you answer $\underline{\mathbf{N}}$, the system will return you to the Physical Inventory "Dirty" Cores Menu and cancel the request to print the take sheets.

When the user has entered **Y** to process the take sheets, the screen will indicate that the records are being selected and the Take Sheets will print at the designated printer.

Once the Take Sheets have been printed the parts can be counted.

Section 2.3 – "DIRTY" CORE TAKE SHEETS REPORT

Below is a display of the "Dirty" Core Take Sheet as it prints to the printer.

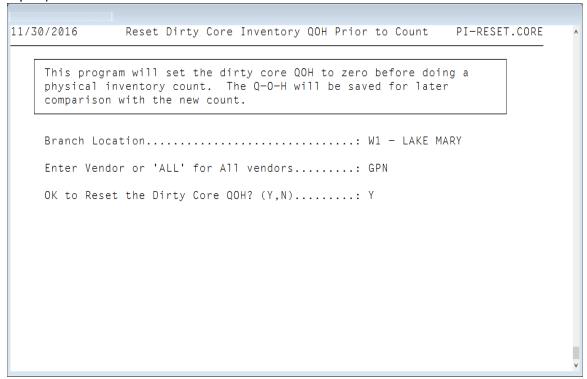
Counted	-		GLOBAL PARTS NETWO	
QOH	VND	Part	NewQOH	Description
45	GPN	RSD23004707Q		4707Q BRAKE SHOE
2	GPN	RSD23004709E2		4709E BRAKE SHOE EATON
1	GPN	RSEN4515E		4515E CAST SHOE
0	GPN	RSEN4536SF		600 8STD FORGE PIN 12 1/4 X 5 1
4	GPN	RSEX4505LG		685 LUCAS GIRLING 15 X 7
2	GPN	RSEX4661DXPQ		685 DEXTER PQ 12 1/4 X 5
3	GPN	RSEX4700DPQ		685 DEXTER PQ 12 1/4 X 4
3	GPN	RSFT4515C		BRAKE SHOE AND LINING
20	GPN	TLA-109994		BRAKE SHOE 16 1/2

The "Dirty" Core Inventory Take sheets includes the following information

- QOH Shows the old shelf count.
- **Vendor Code** 3-character vendor code.
- Part Stocked part number of the "Dirty" Core part.
- **New QOH** A blank lined space to be used for the 'counter' to write the new quantity counted.
- **Description** The "Dirty" Core part number description.

Section 2.4 – Reset Inventory QOH Prior to Count Entry

The purpose of resetting the "Dirty" Core Inventory prior to count is to move the current quantities on hand from all of the "Dirty" Cores into another file. This program will also set the current quantities on hand to five zeros (00000) in preparation for the entry of the new counts. This snapshot of the original QOH is used for later comparison with the new count (variance report)



To access Reset Inventory QOH Prior to Count: From the Physical Inventory Menu --> Physical Inventory "Dirty" Cores menu --> select Reset Inventory QOH Prior to Count.

Branch Location:

Enter the warehouse branch location where the "Dirty" Core Physical Inventory is being reset.

> Enter Vendor or ALL for All Vendors:

Enter a Vendor Code, or **ALL** if you are counting the entire core inventory. Entering a specific Vendor code will reset QOH for only those "Dirty" Core parts with that vendor code to five zeros (00000). **If you enter ALL**, it will reset the QOH of all of the "Dirty" Core part numbers in that file to five zeros (00000).

OK to Reset The "Dirty" Core QOH? (Y, N):

This will be your last chance to change your mind. If you answer **N**, you will return to the "Dirty" Core Physical Inventory Menu. **To continue and complete the process, answer Y**. This will proceed with resetting the quantities on hand to five zeros (00000).

NOTE:

Once you enter **Y** the reset will begin. You must continue with the count entry and update. There is no ability to restore the original QOH values!

As the system zero's out the Q-O-H values, the following message will display on the screen as shown below:

CORE INVENTORY RESET IN PROGRESS ## ITEMS PROCESSED

Core part numbers will flash at the bottom of the screen as their quantities are being reset to zero.

Note:

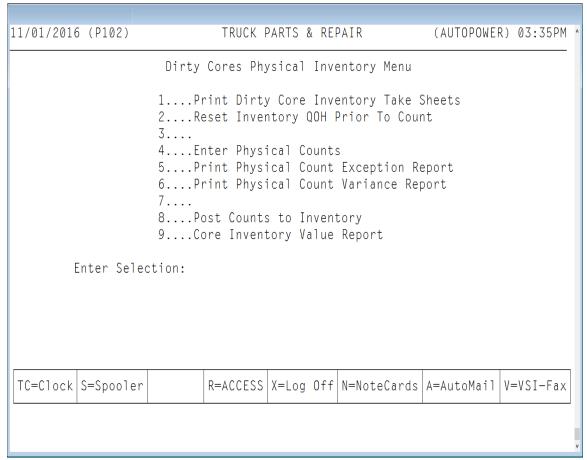
This process will lock down the Physical "Dirty" Core Count and will warn you if you try to reset the QOH again.

THIS LOCATION IS LOCKED FOR A PHYSICAL CORE COUNT BY USER NAME ON MM/DD/YYYY at HH:MM: am or pm

Press ENTER to return to the menu

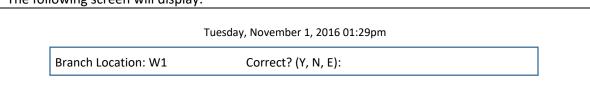
Section 2.5 – Enter Physical Counts

Now that the preparation steps have been completed, it is time to actually enter the count values that were written on the Take Sheets. To begin entry of the counts, select Enter Physical Counts option on the "Dirty" Core Inventory Menu.



To access Enter "Dirty" Core Physical Counts: From the Physical Inventory Menu --> Physical Inventory "Dirty" Cores menu --> select Enter Physical Counts.

The following screen will display:



> Branch Location:

Enter the warehouse branch location where the "Dirty" Core Physical Inventory is being counted.

➤ Correct? (Y, N, E):

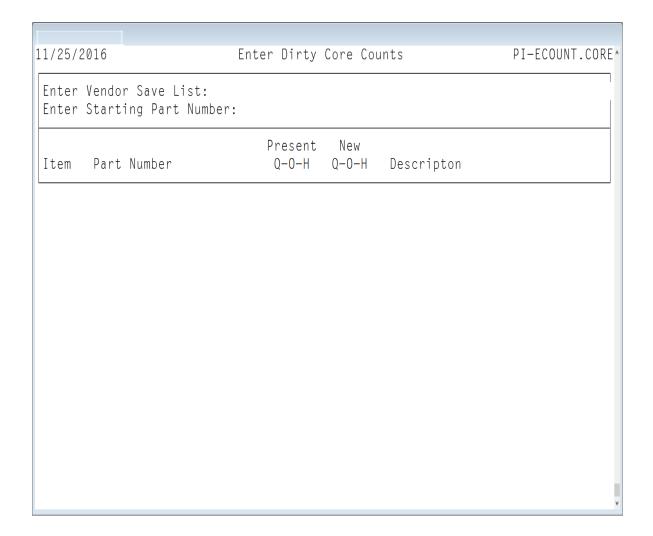
- Y Yes Branch Location entered is correct.
- N No Entering N will bring the cursor back to the Branch Location prompt.
- **E** Exit The program will Exit and you will be returned to the "Dirty" Core Physical Inventory Menu.

If the Reset Inventory QOH Prior to the Count has not been performed yet, the message below will display and the user will not be allowed to enter the core counts.

A reset inventory has not been performed for this branch location.

Press ENTER to return to the menu.

If the reset was properly processed, then the following screen will display.



11/25/2	2016	Enter Dirty Core Co	ounts	PI-ECOUNT.CORE^
	Vendor Save List: Starting Part Number	GPN 9 : Starting at	part(s) selected. the first part num	ber
Item	Part Number	Present New Q-O-H Q-O-H	Descripton	
1.	GPN RSD23004707Q	00000	4707Q BRAKE SHOE	:
	Options: F1	1=Previous Part Fi	12=Next Part E=Ex	it

Field Descriptions:

➢ VENDOR CODE OR 'ALL'.:

Enter the Vendor Code of the "Dirty" Cores you are counting, or the word **ALL** if you are counting ALL of the "Dirty" Cores.

The system will prompt you with the following message.

ENTER STARTING PART NUMBER OR 'E' TO ENTER PARTS MANUALLY

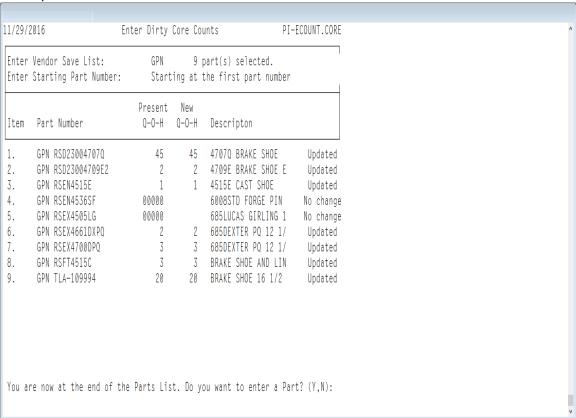
Pressing **ENTER** will <u>present the first part number of the list being counted</u>. The system creates a part number list automatically when take sheets are initially printed.

The first part number in this list will display with its current Q-O-H. The cursor will be at the New Q-O-H field awaiting input.

If the user decides to enter parts manually and not use the Take Sheet parts list previously created, then at the **New Q-O-H** prompt enter the letter 'E' to begin manually entering the part numbers with a 3-character vendor code and part number.

Once the New Q-O-H has been entered, the system will advise that the part has been **Updated** and will continue displaying the next part number on the list.

If you skip past the New Q-O-H field, the system will advise that there has been **No Change** made to this part's QOH.



Notes:

- You must key in a quantity for each "Dirty" Core part number displayed on the screen even if it is zero (If you counted zero, then you must enter a zero 0).
- If you have to re-enter a quantity for a part number that you have passed on the list, press the **F11** key at the New Q-O-H field, to go to the Previous Part until the "Dirty" Core item you are looking for appears. If you want to go forward to a "Dirty" Core item on the list, press the **F12** key at the New Q-O-H field to go to the Next Part.
- If you need to add an additional quantity to a previously entered quantity (other than 00000) to account for items found elsewhere in the warehouse, you must enter the sum total for that "Dirty" Core item. <u>Never</u> key in the difference between the existing QOH and the new quantity but instead key in the sum of the existing QOH plus the new quantity.

Once all the parts have been displayed from the parts list, the following message will appear at the bottom of the screen:

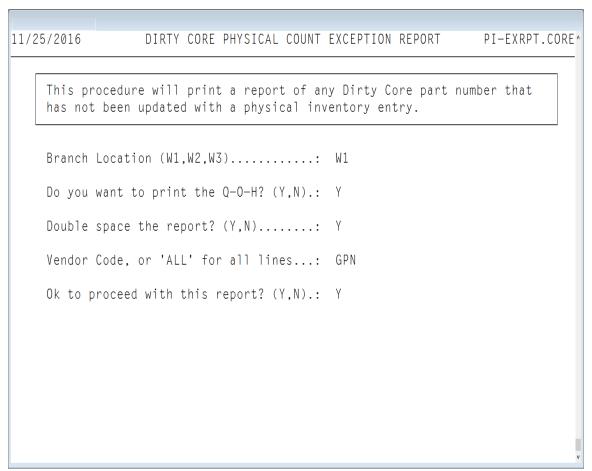
You are now at the end of the Parts List. Do you want to enter another Part? (Y, N):

When there are additional part numbers that were handwritten on the Take Sheet and counted you can enter **Y** at this prompt to add the additional part numbers. The cursor will advance to a blank screen page to allow you the opportunity to manually enter the part number and its New QOH (see below).

If all the counts have been entered, answer **N** and the cursor will advance to the Enter Vendor Code prompt. At this point continue to enter a new Vendor code to continue entering QOH values or **ENTER** to exit and return to the "Dirty" Core Physical Inventory Menu.

Section 2.6 – "DIRTY" CORE PHYSICAL COUNT EXCEPTION REPORT

Upon completion of the entry of the physical counts for the "Dirty" Core inventory, you should print a listing of all the items that were not counted. This report will show all the "Dirty" Cores that still have an original QOH of 00000. The "Dirty" Core Exception Report contains all "Dirty" Core parts that did not have a new QOH value entered (still have a QOH of 00000) during the **Physical "Dirty" Core Counts Entry.**



To access "Dirty" Core Physical Count Exception Report: From the Physical Inventory Menu --> Physical Inventory "Dirty" Cores menu ---> "Dirty" Core Physical Count Exception Report.

Field Descriptions:

- Branch Location (W1, W2...):
 Enter the warehouse branch location where the counts were entered.
- > Do you want to print Q-O-H (Y, N)? Enter a Y to print the current Q-O-H values on the exception report. Enter N if you do not want the Q-O-H values to print on the report.

> Double Space Report (Y, N):

Enter **Y** for yes; the report will print a blank line between each part record. If you answer **N** for No, the report will print single-spaced.

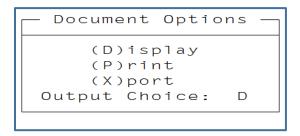
> Enter Vendor Code or ALL:

The Exception report will print for a particular vendor, or all vendors.

To print the Exception report for one vendor, enter the 3--character vendor code. To print the report for all vendors, enter the word **ALL**.

- Ok to proceed with this report? (Y, N):
 - Y to print
 - N to not print and return to Dirty

The option to **D**isplay, **P**rint, or **X**port will be available.



- **D**isplay Displays report to screen immediately.
- **P**rint Will print report to User Default Printer
- Xport Exports this report to your PC. The system will prompt the following.

Document Export Path & File Name Export to my (P)C or my (S)erver: **P** Path & Filename: **C:\TEMP\MYREPORT.XLS**

Enter Path & File name (ex: C:\TEMP\MYREPORT.XLS); or,? to select Path: File

As the report is being sent to the printer, the following message will display:

"Inventory Exception List in Progress.... Please Wait"

Section 2.7 - "DIRTY" CORE INVENTORY EXCEPTION LIST

ige: 1						: W1 Counted By: Checked By:
PART NUMBER	QOH				QOH DIFF EXTENDED	Description
PN RSEN4515E	00000	1	-1	195.00	-195.00	4515E CAST SHOE
PN RSEN4536SF	00000	00000	0	24.00	0.00	6008STD FORGE PIN 12
PN RSFT4515C	00000	3	-3	188.00	-564.00	BRAKE SHOE AND LININ
*					-759.00	
			-4		-759.00	
records listed.						

Once the report has printed the cursor will return to the Enter Location field. The Exception Report will print the following information about each part number listed:

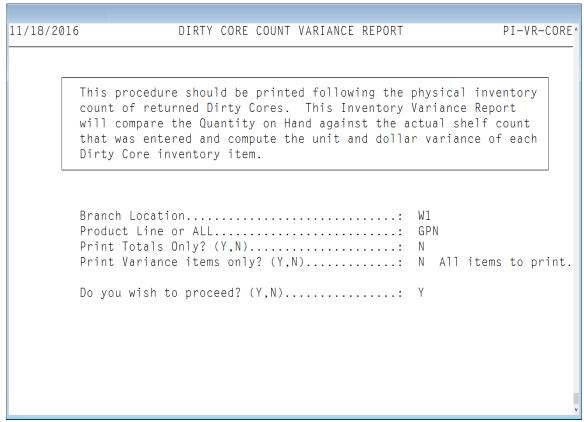
- > VN The 3-character vendor code.
- > PART NUMBER "Dirty" Core Part Number.
- > QOH The part's current "Dirty" Core quantity on hand.
- > OLD QOH Original QOH at the time of the QOH snapshot.
- ➤ QOH DIFF The difference between the parts New QOH and the original QOH at the time of the QOH Snapshot
- ➤ **CORE COST** The core cost.
- **QOH-DIFF EXTENDED** The dollar amount that represents the cost of the difference.
- **Description** The "Dirty" Core part number description.

Validate the exceptions listed on this report, whether it is a negative value or other questionable QOH Dollar value difference, the user must go back into Enter Physical "Dirty" Core Counts and manually correct the discrepancies.

Section 2.8 – "Dirty" Core Physical Count Variance Report

The "Dirty" Core Physical Inventory Variance Report will report all variance by Totals Only for all parts that have a variance after the Inventory Reset was done and the counts were entered. This procedure should be printed following the "Dirty" Core Physical Inventory count of a product line or of the complete "Dirty" Core inventory.

The Variance report compares the New quantity on hand against the original shelf QOH and computes the unit and dollar variance of each inventory item.



To access "Dirty" Core Physical Count Variance Report: From the Physical Inventory Menu --> Physical Inventory "Dirty" Cores menu ---> "Dirty" Core Physical Count Variance Report.

Field Descriptions:

Branch Location:

Enter the Branch location for the variance report.

Product Line or ALL:

Enter the Product Line of the count that was completed. If you counted ALL "Dirty" Cores, then enter the word **ALL**.

Print Totals Only? (Y, N):

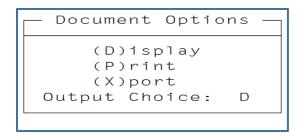
To print a variance summary with totals only enter **Y**. This summary will include <u>ALL</u> <u>Items on the Variance Report in Summary format</u>. It will include vendor code, total parts, number of parts counted, unit variance, percent variance, amount plus variance, amount minus variance, value before count and the value after the count. Choosing option **Y** will skip the next option to Print Variance Items Only.

Print Variance Items Only? (Y, N):

Enter **Y** to print a report that shows only parts with a variance. Enter **N** if you want all parts to print, even if there is no variance between the before Q-O-H values and the current shelf count values.

> Do you wish to proceed? (Y, N):

If you answer **N**, you will return to the "Dirty" Core Physical Inventory Menu. If you answer **Y** to continue, you will be presented with the option to **D**isplay, **P**rint or e**X**port the report.



- **D**isplay Displays report to screen immediately.
- **P**rint Will print report to User Default Printer
- Xport Exports this report to your PC. The system will prompt the following.

Document Export Path & File Name Export to my (P)C or my (S)erver: **P** Path & Filename: **C:\TEMP\MYREPORT.XLS**

Enter Path & File name (ex: C:\TEMP\MYREPORT.XLS); or,? to select Path: File

Section 2.9 - "DIRTY" CORE INVENTORY COUNT VARIANCE REPORT

	ov 2016 or: GP	1 - GPN			"DIF	RTY" CORE IN	LAKE MAR VENTORY C All Item	OUNT VARIAN	CE REPORT		Р	age: 1
Part	Number	Descri	ption	_		Unit Variance						
*	- GPN -	*										
						+1						
			EXT SVC 2N					-16.00				
			CAST SHOE	N 12	3 0	•	195.00	-72.00				
			CAS GIRLING		3 4			+18.00				
			KTER PQ 12		3 2			-24.00				
			KTER PQ 12		3 3	0	24.00					
RSFT	4515C	4515C	FIRE APPAR	ATUS	3 3	0	188.00					
						Amount Minus Var						
GPN	9	9	-6	-6.9%	0.00	0.00	0.0	0 0	.00	0.00	1605.00	1523.00
COR	52	 52	-38	-34.8%	0.00	0.00	0.0	0 0	.00	0.00	1904.00	7075.00

The following information will be included on the report:

Part Number: The part number will print but will not include the vendor code.

Description - The "Dirty" Core part number description.

Q-O-H Before: The quantity on hand prior to the count.

Shelf Count: This is the counted quantity that was entered.

Unit Variance: The quantity shown here is the difference between the QOH Before and the Shelf Count. The Unit Variance will be a positive number if the Shelf Count was more than the QOH Before; and a negative number if the Shelf Count is less than the QOH Before. If the QOH Before equals the Shelf Count than the Unit Variance will be a zero.

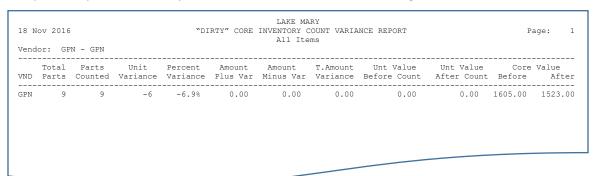
Core Cost: Amount of Core

Ext-Core Variance: The extended Core Variance is the Unit Variance x the Core Cost.

At the bottom of the report are the Summary Totals.

Section 2.10 - "Dirty" Core Inventory Count Variance Report 'Totals Only'

If you answered **Yes** to the prompt **Print Totals Only?** The "Dirty" Core Inventory Variance Report will print a summary version (see below) with the following information:



VND: The vendor code

Total Parts: This quantity is the total Before Q-O-H for all parts combined. (i.e.: if you counted 14 parts, and each part had a Before Q-O-H of 10 then this number would be 140).

Parts Counted: This is the total shelf count for all parts combined. (i.e.: if you count 14 parts, the shelf count for each part was 9, the total that will print in the Parts Count column is 126.

Unit Variance: The quantity here represents the difference between Total Parts and the Parts Counted.

Percent Variance: This is the percent difference between the Total Parts and the Parts Counted.

Amount Plus Var: This amount will reflect a dollar total if the Parts Counted is greater than the Total Parts.

Amount Minus Var: This amount will reflect a dollar total if the Parts Counted is less than the Total Parts.

T. Amount Variance: This is the total dollar figure of the variance between the Total Parts and the Parts Counted.

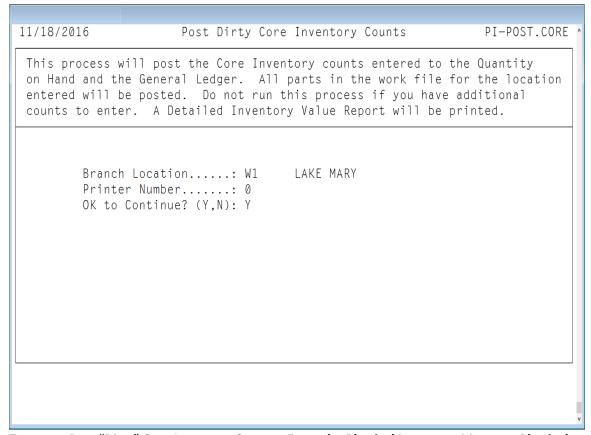
Value Before Count: This will reflect the cost in dollars, for the parts included in the Total Parts figure before the shelf counts were entered.

Value After Count: This will reflect the dollar cost of the parts included in the Parts Counted Value after the shelf count was entered.

Section 2.11 - Post Counts to Inventory

This process will update the "Dirty" Core Physical Inventory Counts entered to the Quantity on Hand of the "Dirty" Core part number.

IMPORTANT: Do Not run this process if you have additional counts to enter.



To access Post "Dirty" Core Inventory Counts: From the Physical Inventory Menu --> Physical Inventory "Dirty" Cores menu ---> Post "Dirty" Core Inventory Counts.

If the Reset "Dirty" Core Inventory QOH Prior To Count <u>has not</u> been performed, the operator will receive the following error message immediately after entering the **Branch Location** and will be prevented from posting counts.

A reset inventory has not been performed for this branch location.

Press ENTER to return to the menu.

If the reset was properly processed, then the user will be allowed to continue entering the following information.

Field Descriptions:

Branch Location:

Enter the branch location for the "Dirty" Core Inventory that will be updated.

Printer Number:

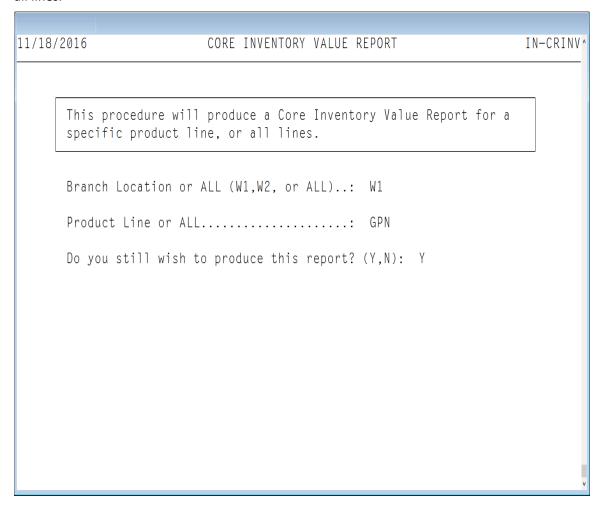
Enter the printer number where the report should print.

> OK to Continue? (Y, N):

Enter **Y** if you are ready to start the posting process and update the counted quantities on hand. Additionally, the system will print the Core Inventory Value Report. If an **N** has been entered, you will be taken back to the "Dirty" Core Inventory menu and the posting process will be cancelled and no update will be performed.

Section 2.12 - Core Inventory Value Report

This procedure will produce a "Dirty" Core Inventory Value Report for a specific product line, or all lines.



To access the "Dirty" Core Inventory Value Report: From the Physical Inventory Menu --> Physical Inventory "Dirty" Cores menu ---> "Dirty" Core Inventory Value Report.

Field Descriptions:

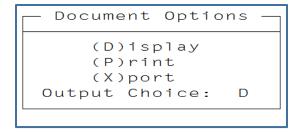
> Branch Location, or ALL:

Enter the branch location of the "Dirty" Core Counts that were counted and updated or ALL if the count was for all branch locations.

Product Line or ALL

Enter the Product Line of the count that was updated. If you counted ALL "Dirty" Cores, then enter the word **ALL**.

The Core Inventory Value report will prompt for Output Choices. **D**isplay, **P**rint or e**X**port:



- **D**isplay Displays report to screen immediately.
- **P**rint Will print report to User Default Printer
- Xport Exports this report to your PC. The system will prompt the following.

Document Export Path & File Name Export to my (P)C or my (S)erver: **P** Path & Filename: **C:\TEMP\MYREPORT.XLS**

Enter Path & File name (ex: C:\TEMP\MYREPORT.XLS); or,? to select Path: File

For each "Dirty" Core that is listed on the report there will be a column for the **Location**, **Vendor**, **Part Number**, **Total QOH**, **Extended Cost**, **Total Cost Value of all cores**.

Section 2.13 - "DIRTY" CORE INVENTORY VALUE REPORT

11-18-2	2016	FOI	-	LUE REPORT		Page:	1
Loc Vn Part N	Jumber		Tot QOH	Cost	Ext Cost		
W1 GPN RSD230 W1 GPN RSD230 W1 GPN RSEN45 W1 GPN RSEX45 W1 GPN RSEX46 W1 GPN RSEX47 W1 GPN RSFT45 W1 GPN TLA-10	004709E2 515E 505LG 561DXPQ 700DPQ 515C		2 1 4 2 3	12.00 16.00 195.00 18.00 24.00 24.00 188.00	32.00 195.00 72.00 48.00 72.00		
Location Total	s:		80	-	1523.00		
Report Totals:	:		80	-	1523.00		

The Physical Count for "Dirty" Core Inventory creates a Source Code Transaction in the General Ledger of DCI. The next business day of your "Dirty" Core Count, you can view in the General Ledger Inquiry and see postings made with a **G/L transaction** source code of <u>DCI</u>. The G/L adjusting entries typically would affect the "Dirty" Core Inventory and the "Dirty" Core Inventory Adjustment Clearing Account.

NOTE:

Upon completion of the "Dirty" Core Inventory processes, compare the Total "Dirty" Core Value Report for the Branch with the ending balance of the "Dirty" Core Inventory Account. If there is a difference, Journal entries to adjust the GL Account is recommended as illustrated in Section 2.14. On a daily basis, the "Dirty" Core Inventory G/L is being affected by "Dirty" Core Returns or Exchanges and Adjustments to correct the "Dirty" Core Inventory.

Section 2.14 –"DIRTY" CORE PHYSICAL INVENTORY COUNT G/L POSTING EXAMPLE

Please Note: The Chart of Accounts Used in These Examples Are Examples Only. Please Refer to Your "own" Business Chart of Accounts.

The next business day, you can view in the General Ledger Inquiry and you will see postings made with a **G/L** transaction <u>source code</u> of <u>DCI</u>. You will see a **debit amount** in the G/L account for "Dirty" Cores Inventory and a credit to the "Dirty" Core Inventory Adjusting Clearing Account.

For the purpose of this illustration, we will use the physical count that was created in this chapter and use the "Dirty" Core Inventory Value Report in the previous section. We will simulate a Physical Count on "Dirty" Cores for vendor GPN at year end. The inventory value report for the "Dirty" Cores shows a total value of cores counted as 1523.00

The General Ledger Inquiry for "Dirty" Cores shows an ending balance of a debit of \$1723.00. As indicated by these two reports, the variance is <250.00>.

The variance between the GL account and the Physical Count Report, can be the result of "Dirty" Core returns/exchanges and or adjustments to the "Dirty" Core Inventory. The variance will need to be adjusted as follows via a journal entry so that the "Dirty" Core Inventory Value Report is in sync with the "Dirty" Core Inventory G/L account. Please review the adjustment with your accountant.

		Debit	Credit
Description	GL Account#	Amount	Amount
Part Sales	4000		
Part Cost of Sales	5000		
Parts Inventory	1300		
Core Sales	4010		
Core Cost of Sales	5010		
Core Inventory	1305		
"Dirty" Core Inventory	1310		250.00
Overstock Parts + Cores Value	1320		
Returned to the Supplier			
Warranty Parts Returned from	4020		
Customer			
Warranty Core Returned from	4030		
Customer			
Warranty Parts Inventory from	1330		
Customer			
Warranty Core Inventory from	1340		
Customer			
Warranty Parts + Core Value	1350		
Returned to Supplier			
Warranty Credit from Supplier	1000		
"Dirty" Cores Inventory	3550	250.00	
Adjustments Clearing Account			
Core Credit from Supplier	1000		
Overstock Parts & Core Value	1305		
Returned to Supplier			
Balanced G/L Net Total		250.00	250.00

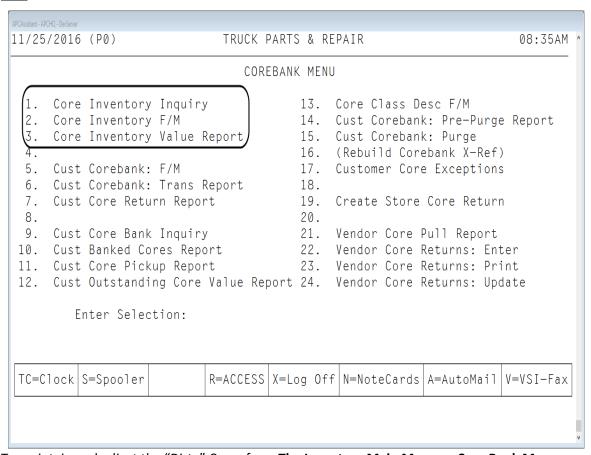
CHAPTER 3 - "DIRTY" CORE INVENTORY FILE MAINTENANCE

Introduction

Chapter 3 reviews the step-by-step procedures on how to maintain your "Dirty" Core Inventory using the "Dirty" Core inventory File Maintenance. "Dirty" Core Physical Inventory Module. We recommend that you perform a "Dirty" Core physical inventory count at least once a year.

Maintaining the integrity of the "Dirty" Core Inventory is crucial when accounting for value of "Dirty" Cores. The "Dirty" Core Inventory Value Report list the "Dirty" Core returns that have been made via the Order Entry Module when a customer Returns or Exchanges a "Dirty" Core. When you are reconciling your "Dirty" Cores at month end or year end, this report is key to reconciling the General Ledger "Dirty" Core Inventory account.

When Cores are adjusted or maintained from these options a **G/L Transaction Source code of DCA** is created.



To maintain and adjust the "Dirty" Cores from **The Inventory Main Menu--> Core Bank Menu --> Options 1, 2 & 3**

Additionally, to ensure that your postings are correct and can be verified appropriately we require that the following G/L accounts are setup in your General Ledger Chart of Accounts.

Following is an example of suggested Chart of Accounts and descriptions in relation to a Physical Inventory on "Dirty" Core parts. All other accounts are not included such as freight, sales tax etc....

Balance Sheet Accounts

<u>Assets</u>

- Parts Inventory (new parts on the shelf)
- Core Inventory (Core portion of the new parts on the shelf)
- o "Dirty" Core Inventory
- o "Dirty" Cores Returned to Vendor, Not Reimbursed

Liability

Accounts Payable

Income Statement Accounts

Sales

- Part Sales
- Core Sales

Cost of Sales

- Part Cost of Sales
- Core Cost of Sales
- "Dirty" Core Inventory Adjustment Cost Change
- o Adjustment to "Dirty" Cores Returned to Supplier

Other Income:

Vendor Reimbursements (Gain/Loss)

Section 3.1 -"DIRTY" Core Inventory Inquiry

The "Dirty"Core Inventory Inquiry screen allows you to view at a glance by core part number the QOH and the Value. No adjustments can be done from this option. The user will only be allowed to inquire on the part number entered.

When the user accesses this option #1, they are immediately prompted to enter a Branch Location then a Part Number.

TRUCK PARTS & REPAIR
Wednesday, November 30, 2016 10:16am

Branch Location: W1	LAKE MARY Co	orrect? (Y,N,E): Y
11/30/2016	Core Inventory Inquiry	IN-CINQ ^
Part Number: GPN RSD230047	07Q Description: 4707Q BRA	KE SHOE
Date of Last Update: 11/30	/2016	
Core Cost: 12.00	Core Price: 14.00	
		Quantity On Hand
Total Dirty Cor	e Quantity on Hand	45
	Enter the part number	
		v

To access the "Dirty" Core Inventory Inquiry, From The Inventory Main Menu--> Core Bank Menu --> Core Inventory Inquiry.

Branch Location - Enter the Branch Location you are inquiring on. **Part Number -** Enter the part number of the Core.

The system will automatically display based on the Part Setup in Inventory F/M the:

- o **Description –** Description Of The Part
- Date of Last Update This Date Reflects the Date of The Last Manual Update on This Part using the "Dirty" Core Inventory F/M.
- Core Cost and Core Price
- Quantity on Hand The Shelf count.

Section 3.2 –"DIRTY" Core Inventory F/M

The "Dirty" Core Inventory Inquiry screen allows you to manually adjust the "Dirty" Cores.

When the user accesses this option #2, they are immediately prompted to enter a Branch Location.

TRUCK PARTS & REPAIR Wednesday, November 30, 2016 10:16am

Branch Location: V	V1 LAKE MARY	Correct? (\	Y,N,E): Y
.1/30/2016 Co	re Inventory	File Maintenance	IN-COREINVFM
Part Number: GPNRSD23004	707Q Desc	ription: 4707Q BRAKE SHOE	
Core Price: 14.00 Core Cost: 12.00 Core Class:		Serialized: No	
	Q-0-H	Ext.Core Value	
Dirty Cores:	45	540.00	
(Last Update: 11/30/2	016)		
Optio	ns: (U)pdate,	(E)dit, (C)ancel:	

To access the "Dirty" Core Inventory File Maintenance From The Inventory Main Menu--> Core Bank Menu --> Core Inventory F/M

Field Descriptions.

- Branch Location Enter the Branch Location you are inquiring on.
- Part Number Enter the part number of the Core.

The system will automatically display based on the Part Setup in Inventory F/M the:

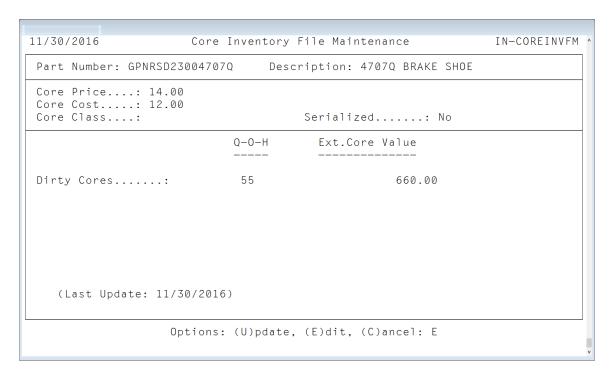
- o **Description** Description Of The Part
- Core Cost and Core Price
- Serialized If Part Number Is A Serialized Part It Will Indicate The Word "Yes"
- o **Quantity On Hand** The Current Shelf Count.

Options: (U)pdate, (E)dit, (C)ancel:

- **(U)pdate** Press **U** to update the transaction after Editing and making Q-O-H Changes. The system will use the Date of the Update as the 'Date of Last Update' as discussed in previous chapter.
- (E)dit press E to edit the Q-O-H and enter new Quantity.
- (C)ancel press C to Cancel any changes made and return to the menu.

When the "Dirty" Cores have been manually adjusted using this program Core Inventory File Maintenance, the next business day you can view in the General Ledger Inquiry and you will see postings made with a **G/L transaction** source code of **DCA**.

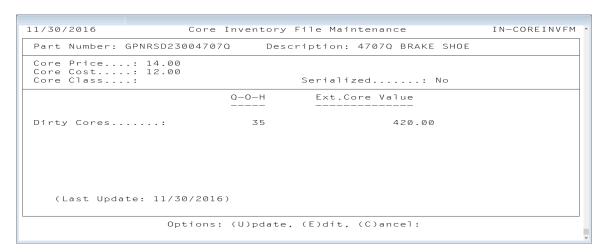
If "Dirty" Cores were increased in the "Dirty" Core Inventory as a result of the EDIT, the transactions will created by the program will create a **debit amount** in the G/L account for "Dirty" Core Inventory and a **credit amount** in the G/L account for "Dirty" Cores Inventory Adjustment Cost Change.



In this scenario, the "Dirty" Cores were increased by 10 units and the cost of the cores were 12.00/ea. The system creates a **G/L transaction** source code of <u>DCA</u> and posts to the GL the variance of 120.00.

		Debit	Credit
Description	GL Account#	Amount	Amount
Part Sales	4000		
Part Cost of Sales	5000		
Parts Inventory	1300		
Core Sales	4010		
Core Cost of Sales	5010		
Core Inventory	1305		
"Dirty" Core Inventory	1310	120.00	
Overstock Parts + Cores Value	1320		
Returned to the Supplier			
"Dirty" Cores Inventory	3550		120.00
Adjustments Cost Change			
Core Credit from Supplier	1000		
Overstock Parts & Core Value	1305		
Returned to Supplier			
Balanced G/L Net Total		120.00	120.00

If "Dirty" Cores were reduced in the "Dirty" Core Inventory as a result of the EDIT, the transactions created by the program will create a **credit amount** in the G/L account for "Dirty" Core Inventory and a **debit amount** in the G/L account for "Dirty" Cores Inventory Adjustment Cost Change.



In this scenario, the "Dirty" Cores were Reduced by 20 units and the cost of the cores were 12.00/ea. The system creates a **G/L transaction** source code of <u>DCA</u> and posts to the GL the variance of 240.00.

		Debit	Credit
Description	GL Account#	Amount	Amount
Part Sales	4000		
Part Cost of Sales	5000		
Parts Inventory	1300		
Core Sales	4010		
Core Cost of Sales	5010		
Core Inventory	1305		
"Dirty" Core Inventory	1310		240.00
Overstock Parts + Cores Value	1320		
Returned to the Supplier			
"Dirty" Cores Inventory	3550	240.00	
Adjustments Cost Change			
Core Credit from Supplier	1000		
Overstock Parts & Core Value	1305		
Returned to Supplier			
Balanced G/L Net Total		240.00	240.00

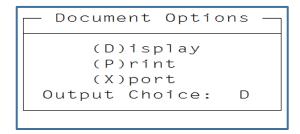
Section 3.3 - "DIRTY" Core Inventory Value Report

The "Dirty" Core Inventory, a Core Inventory Value Report can be printed, from Option #3 Dirty Core Inventory Value report.

Field descriptions:

- **Branch Location** Enter the Branch Location
- Product Line or ALL Vendor Code or All
- **Do you still wish to produce this report?** Yes will produce the Report.

The Core Inventory Value report will prompt for Output Choices. Display, Print or eXport:



- **D**isplay –Displays report to screen immediately.
- **P**rint Will print report to User Default Printer
- Xport Exports this report to your PC. The system will prompt the following.

Document Export Path & File Name Export to my (P)C or my (S)erver: **P** Path & Filename: **C:\TEMP\MYREPORT.XLS**

Enter Path & File name (ex: C:\TEMP\MYREPORT.XLS); or,? to select Path: File

SECTION 3.3 - "DIRTY" CORE INVENTORY VALUE REPORT

11-3	30-20	CORE I	UCK PARTS & REPAIR NVENTORY VALUE IN FOR LOCATION WILL FOR VENDOR GPN		Pa	age: 1
Loc	Vn	Part Number		Tot QOH	Cost	Ext Cost
W1 W1 W1 W1	GPN GPN GPN GPN GPN	RSD23004707Q RSD23004709E2 RSEN4515E RSEX4661DXPQ RSEX4700DPQ RSFT4515C TLA-109994		1 2 3	12.00 16.00 195.00 24.00 24.00 188.00	195.00 48.00 72.00
Loca	atio	n Totals:		 66	-	1331.00

For each "Dirty" Core that is listed on the report there will be a column for the Location, Vendor, Part Number, Total QOH, Extended Cost, Total Cost Value of all cores.